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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/659,443	09/10/2003	John Alexander MacMillan	YOUZ 2 00088	4869
7590 03/30/2006			EXAMINER	
Scott A. McCollister			SINGH, PREM C	
Fav. Sharpe, Fa	gan, Minnich & McKee, L	LLP		
7th Floor			ART UNIT	PAPER NUMBER
1100 Superior Avenue			1764	
Cleveland, OH 44114-2518			DATE MAILED: 03/30/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Summary	10/659,443	MACMILLAN, JOHN ALEXANDER				
Onice Action Summary	Examiner	Art Unit				
The MAIL INC DATE of this area with this area	Prem C. Singh	1764				
The MAILING DATE of this communication ap Period for Reply	opears on the cover sheet wi	nn the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPI WHICHEVER IS LONGER, FROM THE MAILING [ - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication If NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNIO .136(a). In no event, however, may a red d will apply and will expire SIX (6) MON te, cause the application to become AB	CATION. reply be timely filed ITHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on 10.	September 2003.					
2a) This action is <b>FINAL</b> 2b) ⊠ Th						
3) Since this application is in condition for allow	☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D.	). 11, 453 O.G. 213.				
Disposition of Claims						
4) ⊠ Claim(s) 1-25 is/are pending in the applicatio 4a) Of the above claim(s) is/are withdres 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-25 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/	awn from consideration.					
Application Papers						
9)⊠ The specification is objected to by the Examir	ner.					
10) ☐ The drawing(s) filed on is/are: a) ☐ ac						
Applicant may not request that any objection to the						
Replacement drawing sheet(s) including the corre						
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bure * See the attached detailed Office action for a list	nts have been received. nts have been received in A iority documents have been au (PCT Rule 17.2(a)).	Application No  received in this National Stage				
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/0 Paper No(s)/Mail Date	Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application (PTO-152)				

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### **DETAILED ACTION**

## Specification

The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

The following title is suggested:

"A Process for Corrosion Inhibiting Composition in Hydrocarbon Fuels"

## Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-25 are rejected under 35 U.S.C. 102(b) as being anticipated by Macmillan et al (WO 97/45507).

Macmillan invention discloses that compounds of formula (I) where  $R_1$  is a  $C_{10}$ -  $C_{32}$  alkenyl group and  $R_2$  and  $R_3$  are  $-(OCH_2CH_2-)_n$  OH,  $(-OCH_2CHCH_3-)_n$  OH or - OCH<sub>2</sub>CHOHCH<sub>2</sub>OH in which n is an integer from 1 to 10, are lubricity and corrosion -

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prevention additives for fuels (Abstract). Macmillan invention further discloses that the compound of formula (I) have also been found to possess surprisingly useful anticorrosion properties. Thus in certain oil refinery and pipeline cargo applications a corrosion inhibitor is required which will be resistant to base neutralization. The base, typically sodium hydroxide, can be present in fuels which have undergone a refinery sweetening treatment. The consequence of base neutralization is deactivation of added corrosion inhibitors and consequent levels of rust which are typical of a fuel without added corrosion inhibitors (Page 4, paragraph 4). The compounds of formula (I), however, have been found to provide effective corrosion inhibition which is resistant to base deactivation. Thus a further aspect of the invention provides a method of inhibiting corrosion on a metal surface exposed to a liquid hydrocarbon fuel, comprising the addition to said fuel of a compound of formula (I) as defined above. The metal surface, typically a pipe line or other metal vessel as use din the fuel transport and/or in known refinery processes, will generally be of iron or steel (Page 5, paragraph 1). Compounds of formula (I) may be added in amounts between 5 and 500 ppm, preferably between 10 and 500 ppm, and most preferably between 30 and 300 ppm; to achieve the desired corrosion inhibition in the fuel (Page 5, paragraph 2). (The applicant uses 1-20 ptb, which is pounds per thousand barrel, and 1 ptb = 4 ppm assuming a specific gravity for oil equal to 0.9). The compounds of formula (I) may for example be prepared by reacting an anhydride of formula as given with an alcohol of formula R<sub>2</sub>OH and/or R<sub>3</sub>OH where R<sub>2</sub> and R<sub>3</sub> are as defined above. The anhydride is conveniently prepared by addition of the olefin or polyolefin across the double bond of maleic anhydride by

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processes known per se (Page 5, paragraph 4). 358 g of polyisobutenylsuccinic anhydride, prepared from maleic anhydride and NAPVIS X10 (available from BP) in the same manner as (B) above, was mixed with 372 g of ethylene glycol and the mixture was heated at 170-190°C for 12 hours with continuous removal of by-product water. After this period the reaction mixture was vacuum distilled for 2 hours then cooled to room temperature. The viscous liquid can be used directly as a fuel additive or can be diluted with SHELLSOL AB (available from Shell) (Page 7, paragraph 2).

Macmillan invention further discloses that a standardized corrosion test, such as the National Association of Corrosion Engineers (NACE) standard test TM-01-72, can measure the effectiveness of corrosion inhibitors (Page 10, paragraph 1). The test results using compound B show that on adding 5.7 mg/l of the additive in iso-octane, a rating of less than 0.5% is obtained on the NACE scale, and addition of 11.4 and 22.8 mg/l of additive show a rating of 0% (Page 10, Table). The reduction in corrosion inhibitor effectiveness in fuels containing alkali is demonstrated by the inhibitor's resistance to caustic extraction. One such caustic extraction screening test involves dosing fuels with 5% v/v of 8% w/w NaOH (aq) and then 5% v/v H<sub>2</sub>O before corrosion testing via the NACE protocol (Page 11, paragraph 1). The test results show that the addition of 4.3 mg/l and 8.6 mg/l of compound B in iso-octane gives a NACE rating of 2% (Page 11, Table).

Macmillan invention discloses that  $R_1$  is a  $C_{10}$ - $C_{32}$  alkenyl group, but does not specifically mention that it has a molecular weight of from 250 to 400. It is inherently

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known that any C<sub>10</sub>-C<sub>32</sub> alkenyl (olefin or polyolefin) will have molecular weight of from 250 to 400.

#### Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Macmillan et al, US Patent 6,156.082.

Howard, US Patent 3,531,414.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Prem C. Singh whose telephone number is 571-272-6381. The examiner can normally be reached on MF 6:30 AM-3:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Glenn Caldarola can be reached on 571-272-1444. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

ps/031706

Walter D. Griffin
Primary Examiner